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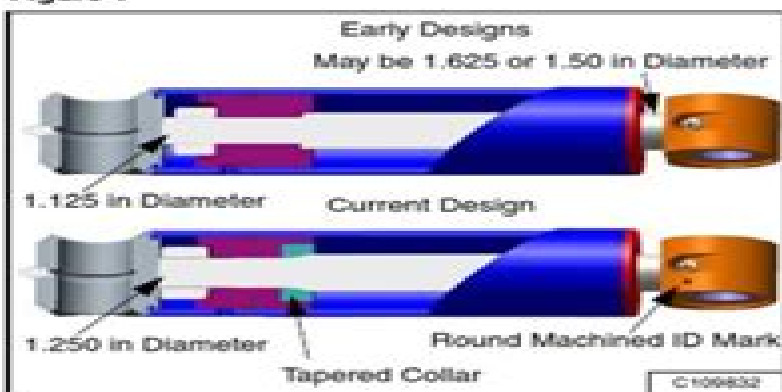
BOBCAT TECHNICAL INFORMATION BULLETIN

Bulletin #: 428
Date: 19 January 2017
Product: Loader
Subject: Tilt Cylinder Parts Replacement

This bulletin replaces parts bulletin (BTI) 428 dated 22 September 2014. Updated seal kit part number.

MODELS	SERIAL #
A770, S630, S650, T630, T650, S750, S770, T750, T770, S850, T870	See Page 2

Figure 1



[Figure 1] The tilt cylinder design is changed on 600, 700 and 800 size M-Series loaders. The current design uses a different shaft, piston and nut and a tapered steel collar. The current shaft uses a 15 degree taper to transition down to a larger diameter threaded end. The tapered collar mates the new shaft to the new piston. The changes provide a stronger shaft and allow for a higher 1491 N•m (1100 ft-lb) nut torque for increased clamp load of the piston. The new shaft has an added round machining mark on the rod eye for easy identification when assembled. Early design parts are NLA.

* Current seal kits include the new larger diameter nut.

For the correct replacement parts of early design cylinders, measure the cylinder rod outside diameter and refer to the corresponding explanation and table.

When replacing a cylinder assembly that has a 1.625 inch shaft diameter, replace both cylinders. When replacing a shaft, head, or piston, install all of the individual parts listed below in both cylinder tubes as the new shaft will be 1.5 inch diameter.

MODELS	DESCRIPTION	NLA P/N	CURRENT P/N
A770, S630, S650	Cyl Assy (LH)	7201527 7205266	7235738
	Cyl Assy (RH)	7202031 7205267	7235736
T750, T770	Shaft	7202032	7230899
	Head	7202036	7222644
	Collar	-----	7230901
	Piston	7202085	7230902
		7205268	
Seal Kit*	-----	7225491	

When replacing a cylinder assembly that has a 1.50 inch shaft diameter, replace only that cylinder. When replacing a shaft or piston, install all of the individual parts listed below in only that cylinder tube.

MODELS	DESCRIPTION	NLA P/N	CURRENT P/N
A770, S630, S650	Cyl Assy (LH)	7222704	7235738
	Cyl Assy (RH)	7222483	7235736
S750, S770	Shaft	7222646	7230899
T630, T650	Collar	-----	7230901
T750, T770	Piston	7222649	7230902
	Seal Kit*	-----	7225491
S850, T870	Cyl Assy (LH)	7202348	7236322
	Cyl Assy (RH)	7202349	7236392
	Shaft	7202403	7236323
	Collar	-----	7230901
	Piston	7202408	7236325
	Seal Kit*	-----	7190632

Bobcat Technical Bulletins

Minnesota. Dept. of Conservation



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Endangered Species Technical Bulletin ,1981 Technical Bulletin ,1988 *Technical Bulletin* Minnesota. Dept. of Conservation,1944 **Technical Bulletin** Max C. Fleischmann College of Agriculture. Agricultural Experiment Station,1935 **Technical Bulletin** Minnesota. Department of Conservation,1944 *Technical Bulletin - Agricultural Experiment Station, the University of Arizona* University of Arizona. Agricultural Experiment Station,1951 **Technical Bulletin (University of Arizona. Agricultural Experiment Station)**. University of Arizona. Agricultural Experiment Station,1951 *Technical Bulletin* Canada. Department of Agriculture,1949 *Timber Bulletin* ,1985 Technical Bulletin Colorado. Game and Fish Dept,1964 **Endangered Species Technical Bulletin Reprint** ,1986 **Proceedings of the Western Association of Fish and Wildlife Agencies and the Western Division, American Fisheries Society** Western Association of Fish and Wildlife Agencies (U.S.), The Bobcat in Illinois Alan Woolf,2002 Farmers and Consumers Market Bulletin ,2010 **Impacts of Reestablished Fishers on Bobcat Populations in Wisconsin** Jonathan H. Gilbert,2003 Current Bobcat Research and Implications for Management ,2001 Wildlife and the Public Interest James A. Tober,1989-01-10 Tober considers the activities of nonprofit organizations that attempt to influence public policy dealing with wildlife The author favors those organizations interested in preserving such wildlife rather than those that foster hunting or that assess the value of wildlife in the context of economic development Tober provides sketches of the makeup of the various organizations covered the constituents they serve their budgets and the means they use to influence public policy The author focuses particularly on the late 1970s and the 1980s and uses the controversies over preserving the California condor and the bobcat as case studies Choice Our relationship with the millions of other species with which we share this earth is institutionalized by many organizations some of which seek to influence policy in the wildlife arena *Wildlife and the Public Interest* is a study of this complex wildlife industry examining the structure conduct and performance of those involved It studies the extreme complexity of the policy process with regard to the relationship between humans and wildlife A special focus in this book is on the role of nonprofit organizations that have come to dominate large segments of the industry Students and scholars of public policy or environmental and resource policy as well as the general reader interested in this important topic will find *Wildlife and the Public Interest* an invaluable resource The book begins with a characterization of current wildlife policy Further chapters discuss the wildlife industry What is wildlife How do we interact with it What sort of organizations exist in the interest of wildlife Two current case studies of the evolution of the controversial captive breeding program for the California Condor and of the regulation of harvest and export of the bobcat explore the complexities of policy making and the range of nonprofit activity Finally the book examines the community of nonprofit organizations in an interorganizational setting **Research Report - Department of Natural Resources** Wisconsin. Department of Natural Resources,2000 **Pluimvee bulletin** ,1985 *Bulletin of the Florida Museum of Natural History* ,1995

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