

TEXTILE CALCULATIONS

FIBRE FINENESS, YARN COUNTS AND CONVERSIONS

Micronaire Value (Cotton) : The unit is micrograms per inch. The average weight of one inch length of fibre, expressed in micrograms(0.000001 gram).

Denier (Man-Made Fibres) : Weight in grams per 9000 meters of fibre.

Micron (Wool) : Fineness is expressed as fibre diameter in microns(0.001mm)

Conversions:

- Denier = 0.354 x Micronaire value
- Micronaire value = 2.824 x Denier

YARN COUNTS

It is broadly classified into;

1. DIRECT SYSTEM
2. INDIRECT SYSTEM

INDIRECT SYSTEM

- English count (Ne)
- French count(Nf)
- Metric count(Nm)
- Worsted count

Metric system: Metric count(Nm) indicates the number of 1 kilometer(1000 meter) lengths per Kg.

$Nm = \text{length in Km} / \text{weight in kg}$ (or)

$Nm = \text{length meter} / \text{weight in grams}$

DIRECT SYSTEM

- Tex count
- Denier

Calculations For Textile Work

Nicolaus Reiser



Calculations For Textile Work:

Textile Calculations, Manufacture and Mechanism Joseph Henry Whitwam,1920 Textile Calculation Emanuel Anthony Posselt,1903 Calculations for Textile Work C. J. Brickett,Carl A. Luft,1935 *Textile Manufacturer* ,1924

Spinning and weaving calculations, with special reference to woollen fabrics, tr. by C. Salter Nicolaus Reiser,1904 **Subject List of Works on the Textile Industries and Wearing Apparel Including the Culture and Chemical Technology of the Textile Fibres in the Library of the Patent Office** Great Britain. Patent Office.

Library,1919 **The Textile American** ,1921 **Textile Calculations** E a (Emanuel Anthony) 185 Posselt,2021-09-09

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Journal ,1950 *Textile World* ,1930 Reports of the Industrial Commission... United States. Industrial Commission,1901

The United States Catalog Mary Burnham,Carol Hurd,1928 Subject Index of the Modern Works Added to the Library of the British Museum in the Years ... British Museum. Department of Printed Books,1903 Subject Index of the Modern

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