

# Aluminum Alloys

## Typical Properties in Metal Casting

	319 Sand Casting	A356-T6 Permanent Mold Casting	A380 Die Casting
Ultimate Tensile Strength	23 ksi or 160 Mpa	37 ksi or 255 Mpa	47 ksi or 324 Mpa
Yield Tensile Strength (0.2% Offset)	13 ksi or 90 MPa	26 ksi or 180 MPa	23 ksi or 160 MPa
Elongation (in 2 inches)	1.5%	5%	3.5%
Brinell Hardness	55-85	70-100	80-85
Density	0.101 lb per in <sup>3</sup>	0.097 lb per in <sup>3</sup>	0.098 lb per in <sup>3</sup>
Electrical Conductivity	27% IACS	39% IACS	23% IACS
Thermal Conductivity at 77°F	0.26 CGS	0.36 CGS	0.23 CGS
Coeff. Of Thermal Expansion (per °F x 10 <sup>-6</sup> )	11.9 for 68-212°F 12.7 for 68-575°F	11.9 for 68-212°F 12.9 for 68-575°F	12.1

*For general comparison only. Properties may vary based on process, part, and purity.*

# Cerro Alloys Application Data

**SA Adler**



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