

Potential failure: point from which failure can be detected.

P-F Interval

Predictive Maintenance

Condition Based Maintenance

Preventive Maintenance

Functional failure: point at which machine has failed.

Reactive

Machine condition

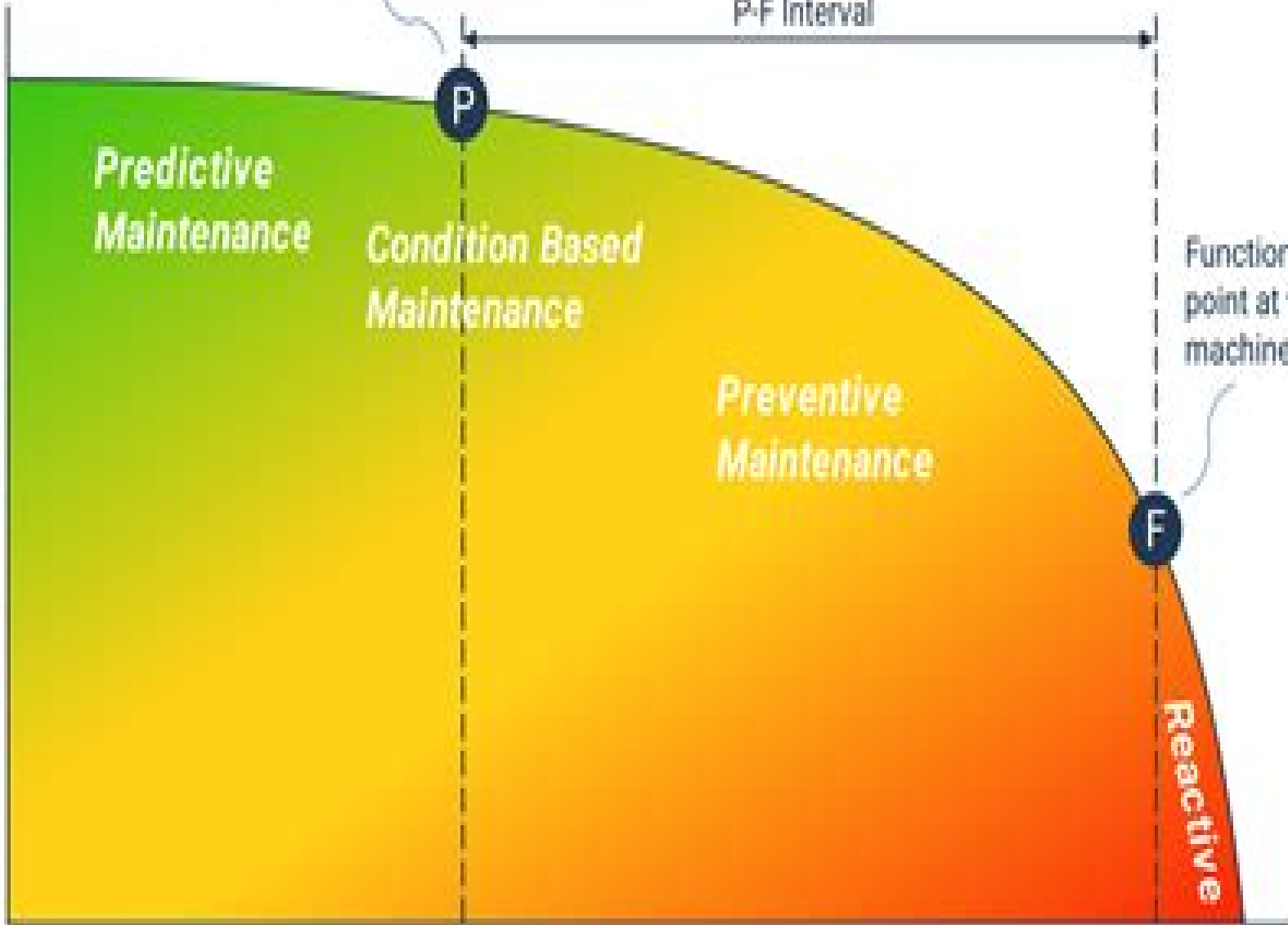
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

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