

Example mix designs for recycled concrete pavements

Concrete Ingredients	Minnesota DOT lb per cu yd	Wisconsin DOT lb per cu yd	Grand Forks, ND Int'l Airport lb per cu yd	Wyoming DOT lb per cu yd
Cement (Type I)	472	480	400	488
Fly Ash (Type C)	83	110	130	133
Water	255	265	230	258
Recycled CA	1630	1815	1650	1349
Natural CA	—	—	—	601
Recycled FA	—	—	—	253
Natural FA	1200	1315	1260	882
Admixtures:				
Air entrained	yes	yes	yes	yes
Water reducer	no	no	yes	yes

Composition of Concrete



Water



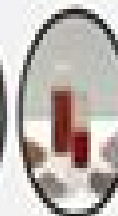
Aggregate



Reinforcing
elements



Cement



Chemical
Admixture



Collapse



Shear

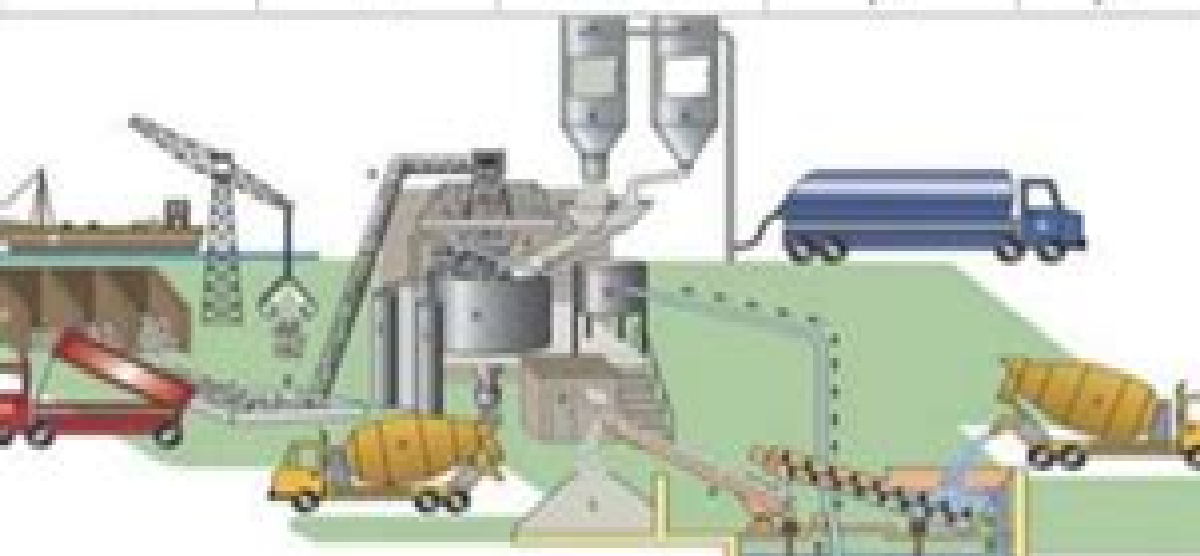


True slump

Types of slump

Durability Criteria as per IS 456- 2000

Exposure	Plain Concrete			Reinforced Concrete		
	Min. Cement	Max w/c	Min grade	Min. Cement	Max w/c	Min grade
Mild	220 kg/m ³	0.60	—	300 kg/m ³	0.55	M 20
Moderate	240 kg/m ³	0.60	M 15	300 kg/m ³	0.50	M 25
Severe	250 kg/m ³	0.50	M 20	320 kg/m ³	0.45	M 30
V. Severe	280 kg/m ³	0.45	M 20	340 kg/m ³	0.45	M 35
Extreme	280 kg/m ³	0.40	M 25	360 kg/m ³	0.40	M 40



Concrete Mixes Planning And Design

Michal Rosen-Zvi



Concrete Mixes Planning And Design:

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