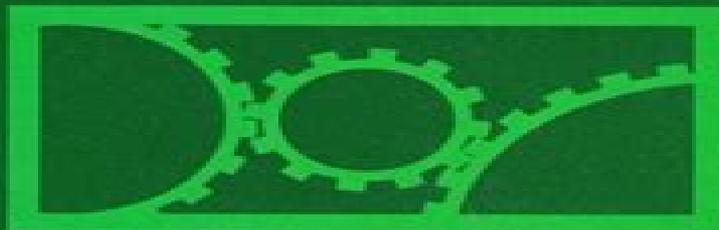


Computer Control of Manufacturing Systems

Yoram Koren



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Chih-Ching Lo



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Yoram Koren,1983 Computer control of flexible manufacturing systems S. Joshi,J.S. Smith,2012-12-06 With the approach of the 21st century and the current trends in manufacturing the role of computer controlled flexible manufacturing an integral part in the success of manufacturing enterprises will take Manufacturing environments are changing to small batch with batch sizes diminishing to a quantity of one larger product variety production on demand with low lead times with the ability to be agile This is in stark contrast to conventional manufacturing which has relied on economies of scale and where change is viewed as a disruption and is therefore detrimental to production Computer integrated manufacturing CIM and flexible manufacturing practices are a key component in the transition from conventional manufacturing to the new manufacturing environment While the use of computers in manufacturing from controlling individual machines NC Robots AGVs etc to controlling flexible manufacturing systems FMS has advanced the flexibility of manufacturing environments it is still far from reaching its full potential in the environment of the future Great strides have been made in individual technologies and control of FMS has been the subject of considerable research but computerized shop floor control is not nearly as flexible or integrated as hyped in industrial and academic literature In fact the integrated systems have lagged far behind what could be achieved with existing technology *Computer-Assisted Management and Control of Manufacturing Systems*
Spyros G. Tzafestas,2012-12-06 Modern manufacturing systems involve many processes and operations that can be monitored and controlled at several levels of intelligence At the highest level there is a computer that supervises the various manufacturing functions whereas at the lowest level there are stand alone computer controlled systems of manufacturing processes and robotic cells Until recently computer aided manufacturing systems constituted isolated islands of automation each oriented to a particular application but present day systems offer integrated approaches to manufacturing and enterprise operations These modern systems known as computer integrated manufacturing CIM systems can easily meet the current performance and manufacturing competitiveness requirements under strong environmental changes CIM systems are much of a challenge and imply a systemic approach to the design and operation of a manufacturing enterprise Actually a CIM system must take into account in a unified way the following three views the user view the technology view and the enterprise view This means that CIM includes both the engineering and enterprise planning and control activities as well as the information flow activities across all the stages of the system *Design of Computer Control for Manufacturing Systems*
Y. Koren,1978 **Computer control of flexible manufacturing systems** Sanjay B. Joshi,S. Joshi,Jeffrey Smith,1994-07-31 With the approach of the 21st century and the current trends in manufacturing the role of computer controlled flexible manufacturing an integral part in the success of manufacturing enterprises will take Manufacturing environments are changing to small batch with batch sizes diminishing to a quantity of one larger product variety production on demand with

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