

Comparison of ASTM Plastic and Composite standards on mechanical properties of GFRP composites

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ABSTRACT

Composite material of glass fiber base is very promising material for future structures. Due to increasing demand and widespread application of Glass fibre reinforced polymer (GFRP's) composites, they have been used in wide applications like aerospace, automotive, ships and constructional work. The present research work is to study about the mechanical and physical behavior of GFRP composites. The Glass fibre reinforced polymer composites are manufactured by both pultrusion and sheet molding compound process where E-glass fiber is used as reinforcing agent with the continuous phase of epoxy

matrix. The mechanical properties are tested based on both ASTM plastic and composite standards. Different mechanical tests like tensile, compressive, flexural and shear are experimentally carried out. The tested result shows that the pultruded bar possess good mechanical than smc bar when tested based on ASTM plastic standards.

Keywords: GFRP (Glass Fiber Reinforced Polymer), Pultrusion, Sheet molding compound.

1. Introduction

Composites play a significant role as engineering materials due to their ever increasing use in view of their specific properties such as high strength to weight ratio, high modulus to weight ratio, better corrosion resistance and superior wear resistance. Composites are well ahead of traditional materials when we compare their specific strength i.e. strength per unit density [1]. Over the past few decades, the polymers have replaced many conventional materials in various applications, which are obviously due to the advantages of polymers over conventional materials [2]. Polymers can be modified by the use of fillers and reinforcing fibers to suit high strength/high modulus requirements. Fiber-reinforced polymers offer additional options over other conventional materials when specific properties are required and find applications in diverse fields, ranging from appliances to spacecraft [3]. The specific strength of glass fiber is greater than steel [4]. The effect of different parameters on mechanical and erosion wear behaviour of glass fibre reinforced epoxy composites. It was found that the impact strength increases linearly with increase in fibre loading and then decreases the insignificant amount of energy. Tensile strength is maximum at 20 wt. % fibre loading among other composites. The tensile strength depends on the kind of fibre that can be caused by other factors, such as the fibre length, and hydrophilicity as well as the difference in the chemical nature of the fibre. The flexural strength increased with the increase in fibre loading up to 20wt% [5]. The Mechanical Characterization of Fibre Reinforced Polymers Materials at High Temperature. Tests were conducted at a range of temperatures between room temperature and 200°C [6]. The mechanical properties of epoxy based hybrid composite consisting of glass fibers were experimentally conducted. The tensile strength has shown the highest value, the hybridization of FRP at 20% wt. fraction of reinforcement results in increase in the flexural strength The

impact strength of HFREC is found to be 5% higher than GFREC and Hardness results are similar to the tensile test results[7].

2. Experimentation

2.1 Material

Material used for the manufacturing of composites was glass fiber, epoxy resin and epoxy hardener. In this research 0° unidirectional E-glass fibres are used for the pultrusion and woven mat fibre is used for smc process. The E glass fibre were supplied by Owens corning. The matrix material was epoxy resin with epoxy hardener, which is thermosetting resin supplied by Araldite. The composite material was manufactured by Sunrise fibre glass industries, Bengaluru.

2.2 Method for Composite Manufacturing

Various techniques available in industries for the manufacture of polymer based composites. In this research work the composites are manufactured by pultrusion and sheet molding compound process. The process is continuous, automated process that is cost effective for high volume production of parts with uniform cross-section.



Fig 1 Pultruded Composite



Fig 2 SMC Composite

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