

METAL ALLOY COMPARISON GUIDE: COPPER, BRASS, AND BRONZE

COPPER

BRASS

BRONZE

PROPERTIES

Copper has several properties that make it ideal for construction and manufacturing, such as:

- ▶ Copper demonstrates excellent thermal and electrical conductivity, making it suitable for use in electronic and electrical systems and thermal equipment.
- ▶ It exhibits resistance to many forms of damage, including impact, wear, and corrosion. Additionally, it maintains its strength when flexed, formed, and drawn.
- ▶ **Bacterial antimicrobial resistance.** The material resists bacteria without degrading. It even kills bacteria that are exposed to its surface. This quality makes it ideal for use in food-safe equipment.



As a copper-alloy, brass demonstrates many of the properties characteristic of copper. However, the alloy does exhibit a few distinct properties compared to pure copper and other copper alloys. For example:

- ▶ **Susceptibility to stress-cracking.** As brass is stronger and stiffer than pure copper, it is more susceptible to developing stress cracks.
- ▶ **Malleability and formability.** Compared to bronze, brass is more malleable. Additionally, it is easy to cast or work.
- ▶ **High melting point.** Brass has a melting point of approximately 900°C. The exact melting point differs based on the concentration of different metals in the alloy.
- ▶ **Non-ferromagnetic.** As brass is not ferromagnetic, it is much easier to process for recycling.

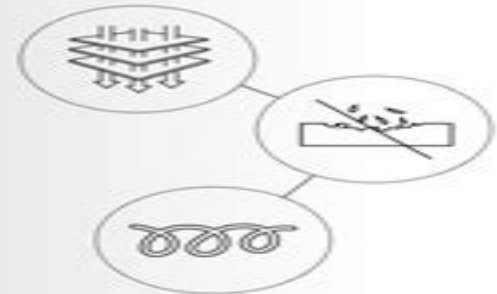
Depending on the additional metals added to the alloy, it can demonstrate varying characteristics, such as a variable melting point or greater corrosion resistance (due to the presence of manganese).



Many of the properties of bronze overlap with those of copper and brass. For example:

- ▶ Excellent thermal conductivity
- ▶ Resistance to saltwater corrosion
- ▶ High ductility

However, it also exhibits a few unique characteristics, such as brittleness and a slightly higher melting point than brass (950°C).



SELECTING THE RIGHT METAL ALLOYS FOR YOUR NEEDS

Choosing the right type of metal for an application is critical to designing and manufacturing a high-quality part or product. Although copper, brass, and bronze provide electrical and thermal conductivity, corrosion resistance, and strength, there are distinct differences between the three metals. Some of the key differences to keep in mind when selecting sheet metal materials include:

While each of the three metals is durable, they do not exhibit the same level of flexibility. Pure oxygen-free copper offers the greatest flexibility, ductility & conductivity. Copper is highly flexible with excellent conductivity, while bronze and brass offer greater machinability.



General utility. Brass is often considered the most suitable for general applications. It's malleable, easy to cast, relatively inexpensive, and low-friction. It can be used for decorative components, metal pieces that people come into contact with regularly (such as doorknobs), and food-grade surfaces that need to be anti-bacterial or anti-microbial.

Tools and equipment intended for marine environments need to have a high degree of resistance to corrosion. Bronze is best suited for resisting corrosion in saltwater and sea environments. Its durability and hardness also enable it to withstand the stress of marine applications.



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Brass Bronze Other Copper Alloy Wire

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