

Computer Integrated Manufacturing (Subject Code: KME 051)

Unit 1

Introduction to Computer Integrated Manufacturing (CIM): Introduction to CAD, CAM, CIM, Automated Manufacturing system; Need of automation, Basic elements of automation, Levels of automation, Automation Strategies, Advantages & disadvantages of automation, Historical development and future trends. Computer Integrated Manufacturing, Computers in manufacturing industries.

Unit 2

Principles of Computer Graphics:

Point plotting, drawing of lines, Bresenham's circle algorithm.

Transformation in Graphics:

2D transformations – rotation, scaling, translation, mirror, reflection, shear – homogeneous transformations – concatenation, 3D transformations.

Curves: Introduction to Hermite cubic splines, Bezier curves, B-spline curves, NURBS

Surface Modeling: Polygon surfaces, Quadric surfaces, Superquadric surfaces and blobby objects

Solid modeling: Boolean set operations, Primitive instancing, Sweep representation, Boundadry representation, Constructive solid geometry.

Unit 3

Computer Aided Manufacturing:

NC in CAM – Principal types of CNC machine tools and their construction features – tooling for CNC – ISO designation for tooling – CNC operating system Programming for CNC machining – coordinate systems – manual part programming – computer assisted part programming.

Unit 4

Group Technology: Group technology, Cellular Manufacturing, CAPP – Variant and Generative systems- Concurrent Engineering and Design for Manufacturing.

Flexible Manufacturing System: characteristics – economics and technological justification – planning, installation, operation and evaluation issues – role of group technology and JIT in FMS – typical case studies future prospects, Industry 4.0.

Robotics: Classification and specification – drive and controls – sensors - end effectors - grippers- tool handling and work handling – machine vision – robot programming concepts – case studies in assembly. Introduction to Programmable logical controller

Unit 5

Data and information in CIM: Management information system in CIM environment, MRP – MRP II – ERP - Capacity planning.

Material handling in CIM environment: Types – AGVS – AS/RS – Swarf handling and disposal of wastes – single and mixed mode assembly lines – quantitative analysis of assembly systems.

Rapid prototyping: Need for rapid prototyping, Basic principles and advantages of RP, General features and classifications of different RP techniques with examples.

Books and References:

1. Mikell P.Groover - Automation , Production Systems and Computer IntegratedManufacturing, Second edition, Prentice Hall of India.

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