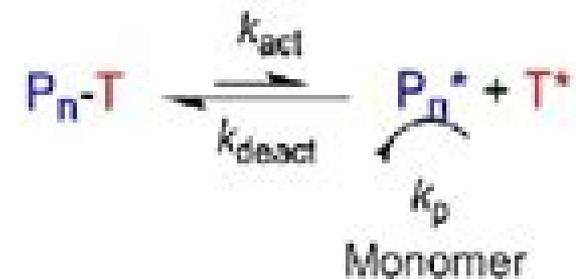




# Controlled Radical Polymerization

*Control achieved by minimizing radicals and therefore side reactions*

- Reversible deactivation by coupling
  - e.g. Nitroxide-mediated polymerization



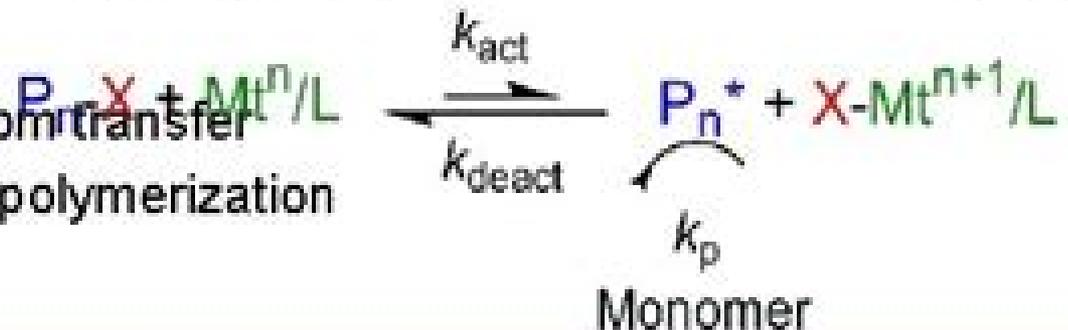
- Reversible transfer

- Degenerative transfer / Addition-fragmentation

- Alkyl iodides
- Methacrylate macromonomers
- Dithioesters / trithiocarbonates



- Reversible deactivation by atom transfer
  - e.g. Atom transfer radical polymerization



# Controlled Radical Polymerization

**Krzysztof Matyjaszewski**



## **Controlled Radical Polymerization:**

**Controlled Radical Polymerization** Krzysztof Matyjaszewski, 1998 Recent work in polymer chemistry has allowed scientists to control the polymerization reaction and produce increasingly well defined polymers This volume examines current work in the field and describes the synthesis of new materials It includes discussions of nitroxide mediated and metal mediated radical polymerizations It also includes an overview of the fundamentals of radical chemistry making it accessible to a wide range of chemists and materials scientists

### **Fundamentals of Controlled/Living Radical Polymerization**

Nicolay V Tsarevsky, Brent S Sumerlin, 2013-04-25 Controlled living radical polymerization CRP has revolutionized and revitalized the field of synthetic polymer chemistry over the last twenty years as it is now possible to prepare a wide variety of previously inaccessible macromolecules under relatively mild conditions Fundamentals of Controlled Living Radical Polymerization provides an in depth coverage of the essential chemical principles that enable and govern each of the CRP methods The book starts with a brief historical overview of the major findings in polymer science which eventually led to the development of living ionic and living radical systems It then goes on to introduce the main CRP techniques including their mechanistic understanding The book also provides the information needed to select the appropriate reagents and conditions to conduct various CRP methods in a practical setting Therefore in addition to a newcomer gaining an appreciation for what has already been accomplished the reader will be armed with the tools needed to begin independent research Fundamentals of Controlled Living Radical Polymerization provides essential insight into a rapidly growing field that goes beyond a simple literature review of the area Written by leading experts in the field the book is an indispensable resource for all researchers instructors and students in polymer chemistry

### Controlled/living Radical Polymerization Krzysztof Matyjaszewski, 2000

This book examines recent progress in controlled living radical polymerization The volume focuses on three synthetic methods atom transfer radical polymerization nitroxide mediated polymerization and degenerative transfer via addition fragmentation In addition the volume covers the preparation and characterization of many never before seen materials using ATRP NMP and RAFT

### Controlled Radical Polymerization at and from Solid Surfaces Philipp Vana, 2015-08-11

The series Advances in Polymer Science presents critical reviews of the present and future trends in polymer and biopolymer science It covers all areas of research in polymer and biopolymer science including chemistry physical chemistry physics material science The thematic volumes are addressed to scientists whether at universities or in industry who wish to keep abreast of the important advances in the covered topics Advances in Polymer Science enjoys a longstanding tradition and good reputation in its community Each volume is dedicated to a current topic and each review critically surveys one aspect of that topic to place it within the context of the volume The volumes typically summarize the significant developments of the last 5 to 10 years and discuss them critically presenting selected examples explaining and illustrating the important principles and bringing together many important references of primary literature On that basis future research directions in the area can be

discussed Advances in Polymer Science volumes thus are important references for every polymer scientist as well as for other scientists interested in polymer science as an introduction to a neighboring field or as a compilation of detailed information for the specialist Review articles for the individual volumes are invited by the volume editors Single contributions can be specially commissioned Readership Polymer scientists or scientists in related fields interested in polymer and biopolymer science at universities or in industry graduate students

*Controlled/living Radical Polymerization* Krzysztof Matyjaszewski, 2009 Recent progress in the field of controlled living radical polymerization Controlled Radical Polymerization Krzysztof Matyjaszewski, Brent S. Sumerlin, Nicolay V. Tsarevsky, American Chemical Society. Division of Polymer Chemistry, John Chiefari, 2016-02-23 This book and the preceding volume are addressed to chemists and polymer scientists interested in radical processes and especially in controlled living radical polymerization The chapters presented in this volume summarize the most recent accomplishments in the field The chapters in this volume are focused on control over macromolecular architecture and functionality as well as on the synthesis of well defined polymers in heterogeneous systems and the preparation and applications of hybrid materials and biomaterials In addition one chapter is dedicated to polymer characterization

**Advances in Controlled/living Radical Polymerization** Krzysztof Matyjaszewski, 2003 Advances in Controlled Living Radical Polymerization presents new developments in controlled living radical polymerization in three areas atom transfer radical polymerization ATRP nitroxide mediated polymerization NMP and reversible addition fragmentation transfer RAFT This book also includes synthesis and characterization of many new materials

*Controlled Radical Polymerization: Materials* Krzysztof Matyjaszewski, Brent S. Sumerlin, Nicolay V. Tsarevsky, John Chiefari, 2015

*Controlled Radical Polymerization*, 2015 Reversible deactivation radical polymerization RDRP also known as controlled radical polymerization CRP has been a significant area of polymer research for more than 20 years allowing the facile synthesis of complex macromolecules previously unattainable by conventional free radical polymerization FRP However industrial adoption of RDRP has been minimal largely due to the significant economic barrier to commercialization with complex synthesis of the mediating agents required and the necessary post polymerization processing to recover the mediating agent In an effort to overcome this obstacle to industrial adoption the mediating agent concentration can be significantly reduced such as the copper level in activator regenerated by electron transfer atom transfer radical polymerization ARGET ATRP or the mediating agent can be incorporated into the polymer as in nitroxide mediated polymerization NMP where no post polymerization processing is required other than removal of residual monomer This thesis presents a study of these two chemistries towards industrially relevant conditions To build upon recent developments of continuous ARGET ATRP a systematic batch study is conducted to pursue decreased copper levels in the generation of short chain acrylic and methacrylic polymers of interest to the coatings industry The limitations to reducing copper levels are understood with the development of a kinetic model with the improved understanding of the ARGET ATRP system suggesting

that a reduction in copper loading must be accompanied by an increase in reducing agent loading in order to maintain an appreciable polymerization rate Alternatively NMP does not require a reduction in mediating nitroxide level as it reversibly terminates the polymer chain end and may present a smaller barrier to commercialization Indeed certain nitroxides are currently produced at pilot scale However limited research has been conducted into continuous operation which is commonly used in industry to improve productivity A batch NMP study at elevated temperatures demonstrates the effectiveness of a novel alkoxyamine to mediate the polymerization of styrene and butyl acrylate under industrially relevant conditions A kinetic study is developed to understand the novel system and the polymerization is implemented in a continuous stirred tank reactor CSTR the first demonstration of NMP in an existing industrial process

Handbook of Radical Polymerization  
Krzysztof Matyjaszewski, Thomas P. Davis, 2002-08-08 Mechanism synthesis characterization and applications of free radical polymerization Co polymers prepared via free radical mechanism together with polyolefins comprise the largest portion of the commodity plastics industry and are also used for preparation of many specialty materials Handbook of Radical Polymerization provides a concise source of information on mechanisms synthetic techniques and characterization methods and addresses future trends for polymers made by free radical intermediates A one stop at your fingertips source of information for students researchers technologists and industrial managers the Handbook functions as a single reference of the conventional and controlled living radical polymerization methods Two expert editors collect and present historical background of the technique basic information regarding various free radical polymerization systems and state of the art experimental techniques and industrial applications Chapters written by internationally acclaimed experts in their respective fields include Theory of Radical Reactions The Kinetics of Free Radical Polymerization Industrial Applications and Processes Nitroxide Mediated Living Radical Polymerization Atom Transfer Radical Polymerization Control of Free Radical Polymerization by Chain Transfer Methods Macromolecular Engineering by Controlled Radical Polymerization Guaranteed to have a long shelf life the Handbook of Radical Polymerization promises to be an indispensable resource for chemists chemical engineers material scientists and graduate students in the field as well as a valuable addition to industrial academic and government libraries

*Radical Polymerization* Michael Buback, A. M. van Herk, 2007-06-27 This volume from the successful Macromolecular Symposia series presents the contributions from the IUPAC sponsored International Symposium on Radical Polymerization Kinetics and Mechanism held in Il Ciocco Italy in September 2006 This was the fourth within the series of so called SML conferences which are the major scientific forum for addressing kinetic and mechanistic aspects of free radical polymerization and controlled radical polymerization SML IV again marked an important step forward toward the better understanding of the kinetics and mechanism of radical polymerization which is extremely relevant for both conventional and controlled radical polymerization and for people in academia as well as in industry Here top international authors such as K Matyjaszewski T P Davis and T Fukuda present their latest research The five major themes covered were Fundamentals of

free radical polymerization heterogeneous polymerization controlled radical polymerization polymer reaction engineering and polymer characterization

**Handbook of Polymer Synthesis** Hans R. Kricheldorf, Oskar Nuyken, Graham Swift, 2004-11-27 An in depth review of important preparative methods for the synthesis and chemical modification of polymers this authoritative second edition examines the advantages and limitations of various polymerization applications and procedures It features new approaches and innovative strategies from the most prominent industry and academic laboratories

**Functional Controlled/Living Radical Polymers** Vivek Mishra, Rajesh Kumar, 2013 This book gives a good understanding of the progress being made in controlled radical polymerization process The basic principle of controlled living radical polymerization is fundamental to the creation of new radical polymerization techniques including atom transfer radical and reversible addition fragmentation transfer polymerization These discoveries bring new life to the field of free radical polymerization indeed an abundance of polymer materials with different topologies have been prepared I hope that this Special Topic on Functional Controlled Living Radical Polymers Synthesis Kinetics and Physico chemical Properties will cultivate new ideas and catalyze discoveries in every reader's laboratory This book is aimed to provide information related to the newest controlled radical polymerization methodology ATRP and RAFT their required components and their advantages and necessities I demonstrates that how simple molecule selectively arrange as different topology like linear star multi arm polymers containing functional groups for various applications

*Living/controlled Polymerization Conducted in Aqueous Based Systems* Ryan W. Simms, 2007 In the last decade processes known as living controlled radical polymerizations L CRP have been developed which permit the synthesis of high value specialty polymers Currently the three processes that have demonstrated the most potential are reverse addition fragmentation chain transfer polymerization RAFT atom transfer radical polymerization ATRP and stable free radical polymerization SFRP While each process has their strengths and weaknesses with regard to specific polymers and architecture the viability of these systems to industrial scale production all lie in the ability to perform the polymerization in a water based system because of process environmental and economic advantages The most effective method of controlling the polymerization of vinyl acetate in bulk has been RAFT We have developed a miniemulsion RAFT polymerization using the xanthate methyl ethoxycarbonothioyl sulfanyl acetate The miniemulsion is stabilized with 3 wt% sodium lauryl sulfate initiated with the azo based water soluble VA 060 The main focus of this research was adapting ATRP to a miniemulsion system It was determined that ionic surfactants can be successfully employed in emulsion based ATRP The cationic surfactant cetyltrimethylammonium bromide provides excellent stability of the latex over a range of surfactant loadings allowing the particle size to be easily manipulated at temperatures up to 90 C for a wide variety of ATRP formulations A new method of initiation was developed for reverse ATRP using the redox pair hydrogen peroxide ascorbic acid This nearly eliminated the induction period at the start of the polymerization increased the polymerization rate 5 fold and surprisingly enabled the formation of well controlled polymers with a number average

molecular Mn weight approaching 1 million typically ATRP is limited to 200 000 The ability to control the particle size and the number of polymer chains through the target Mn over a wide range of values allowed us to determine that ATRP is influenced by compartmentalization effects The knowledge gained from our work in L CRP was used to develop the surfactant free SFRP of styrene A multi stage approach was adopted starting from dilute styrene water solutions to favor the formation of the alkoxyamine and short chain SG1 oligomers stage one before the addition of the majority of the styrene stage two

*CVD of Nonmetals* William S. Rees, Jr., 1996-09-27 Written by leading experts in the field this practical reference handbook offers an up to date critical survey of the chemical vapor deposition CVD of nonmetals a key technology in semiconductor electronics finishing and corrosion protection The basics necessary for any CVD process are discussed in the introduction In the following chapters precursor requirements with an emphasis on materials chemistry common structures of reactants and substrates as well as reaction control are discussed for a broad range of compositions including superconducting conducting semiconducting insulating and structural materials Technological issues such as reactor geometries and operation parameters are assessed and the viability of the method both technically and economically is compared with other techniques for the preparation of thin films Relevant materials and technical data are collected in tables throughout An extensive glossary list of abbreviations and acronyms and over 1400 references round off this impressive work The CVD of Nonmetals offers a stimulating combination of basic concepts and practical applications Materials scientists solid state and organometallic chemists physicists engineer as well as graduate students will find this book of enormous value

**Radical Polymerization: Kinetics and Mechanism** Michael Buback, Alex van Herk, 2006-08-22 Controlled Radical Polymerization with Dendrimers Containing Stable Radicals, 1996 TEMPO based stable radicals were attached to dendrimers of variable size and used to control radical polymerization of styrene vinyl acetate and meth acrylates Thermal polymerization of styrene with G 2 TEMPO proceeded in a similar but not better controlled manner than with TEMPO alone In the polymerization of styrene initiated with BPO the kinetics and the molecular weigh conversion relations showed the same tendency as with TEMPO though the polydispersity was higher than in the absence of dendrimers This indicates that homolytic cleavage occurs at the reaction temperature monomer can diffuse inside the cavity of dendrimer and polymer is at least partially compatible with dendrimer Model reactions indicate that the higher observed polydispersities could not be ascribed to transfer to benzyl hydrogen atoms Therefore the higher polydispersities could originate from the self initiated polymerization of styrene outside of the dendrimers as well as the slow exchange of these chains with chains attached to dendrimers To evaluate the effect of self initiation vinyl acetate methyl methacrylate and n butyl acrylate were used however the resulting polymers were incompatible with the dendrimers The growing chains are easily released from the cavity of the dendrimers into solution and their return into the cavities of the dendrimers was not fast enough to control the polymerization The results of the polymerization in decalin solution indicate that polymerization of these monomers is better

controlled but only at the early stages of the polymerizations The subsequent precipitation of polymers attached to the dendrimers prevent further polymerization

**Controlled Radical Polymerization on a Chip**, 2005 **Statistical, Gradient, Block and Graft Copolymers by Controlled/Living Radical Polymerizations** Kelly A. Davis, Krzysztof Matyjaszewski, 2007-11-02 The design and the realisation of well defined polymer architectures has become an important goal in macromolecular science The prerequisite for achieving this goal is the availability of controlled polymerisation reactions Living anionic polymerisation was the first reaction fulfilling these requirements Cationic polymerisation only came into play when it was realised that it was possible to create an equilibrium between active and dormant species with the fraction of the dormant species being far superior to that of active ones A corresponding principle applies to controlled radical polymerisation performed in quite a number of modes such as nitroxide mediated polymerisation NMP atom transfer radical polymerisation ATRP reversible addition fragmentation chain transfer RAFT or catalytic chain transfer CCT reactions All of these variants of controlled radical polymerisation lead to well defined architectures with the particular advantage that a much larger number of monomers are suitable and the reaction conditions are much less demanding than those of living ionic polymerisation reactions Although in controlled radical polymerisation termination reactions cannot be excluded completely they are limited in their extent and consequently the molecular weight is controlled the polydispersity index is small and functionalities can be attached to the macromolecules These features are indicative of the realisation of well defined polymer architectures such as block copolymers star shaped and comb shaped copolymers

Controlled/Living Radical Polymerization Krzysztof Matyjaszewski, 2007-01-04 The preparation and characterization of new materials with precisely controlled macromolecular dimensions functionalities and decomposition as well as with well defined topologies is perhaps the main focus of contemporary polymer synthesis The best control of molecular functions can be achieved in a controlled living polymerization a chain growth process without chain breaking reactions Recently controlled living polymerizations have extended to radical systems which are not only commercially important but also have the largest potential due to the availability of radically polymerizable monomers facile copolymerization and undemanding experimental conditions Controlled Radical Polymerization will examine recent advances in mechanistic and synthetic aspects of controlled living radical copolymerization systems Not only will this book be focused on recent progress in the dynamically developing field of controlled living radical polymerization but it will be a sequel to the very popular ACS Symposium Series 685 768 and 854 The book will consist of 30 chapters separated into seven subsections Fundamentals Mechanism of ATRP Mechanisms of SFRP and Degenerative Transfer Processes Controlled Architecture by CRP Organic inorganic Hybrids by CRP Biomaterials by CRP and Industrial Applications This book targets chemists and polymer scientists in academia and in industry

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