

# 12 Principles of Green Chemistry

(1) Prevent waste

(2) Atom economy

(3) Chemical synthesis with little or no hazardous

(4) Designing harmless chemicals

(5) Harmless solvents/auxiliaries

(6) Designing energy efficiency synthesis route

(7) Use of renewable raw materials or feedstocks

(8) Diminish derivatives

(9) Catalysis

(10) Designing chemical products for degradation

(11) Real-time, in-process monitoring, and process control for the prevention of pollution

(12) Use of inherently harmless chemistry for prevention of chemical accidents

# Chemistry Principles

**RM Cervero**



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