

Chemical Process Hazard Analysis High Hazard Review Checklist

(See attached instructions)



Introduction

Every laboratory performing chemical processes should have a current hazard analysis. The Process Hazard Analysis (PHA) is mandatory for chemical processing laboratories that fall under 29 CFR 1910.1450 to assess the hazards associated with new or modified chemical processes or operations. The High Hazard Review Checklist is used in evaluating the safety of new, modified, or relocated experiments or tests, which present a high potential hazard to employees, equipment and facilities, or the environment. Supervisor's Designees or employees performing the operation are responsible for completing the analysis. Participation by a representative of the Occupational Safety and Health Division (Code 350) is required.

Instructions at the end of this template provide information on the hazard review process, and aid in determining which level of Process Hazard Review is appropriate: Low, Moderate, or High. A High Hazard Review (HHR) is conducted for "high hazard" equipment, experiments, and processes, which, in the event of a failure, present a significant potential for injury, equipment damage, or environmental impact. An HHR requires a special review team to thoroughly analyze the potential hazards in the specific planned laboratory environment to identify process changes and hazard mitigation measures.

The responsible organization shall establish a HHR Committee consisting of the Supervisor's Designee (who will chair the committee), a representative of the Occupational Safety and Health Division (OSH), Medical and Environmental Division (Code 250), researcher, technician, Chemical Safety Committee (CSC) representative, and any other resources deemed necessary. The HHR Committee performs a comprehensive analysis of all potential hazards involved in the laboratory processes and equipment. A member of the CSC or an OSH representative can help determine how best to accomplish the review, based on the nature of the hazard(s) presented. OSH shall be the final approval authority of the process.

This type of review requires a number of documents to be assembled for or made available to the review committee. Piping and instrument diagrams, as applicable; chemical reaction characteristics; safeguards and personal protective equipment; relevant incident reports, as applicable; and operating and emergency procedures are all examples of what should be provided. Other types of documents may be identified by the review committee.

The review shall be documented thoroughly. The completed review package, in combination with other required laboratory operating procedures, constitutes the laboratory safety documentation package. This package shall be available in a prominent location in the laboratory or the electronic location posted while the work is in progress.

Laboratory Name/Description:

Laboratory Location:

Supervisor's Designee:

Code:

Extension:

Product/Experiment Description:

The following steps make up the HHR, and are the responsibility of the Supervisor's Designee or researcher.

- 1. Consult with assigned OSH representative
 - a) Provide brief description of process and potential hazards
 - b) OSH may suggest review guidelines and potential HHR Review Committee participants
- 2. Assemble High Hazard Review Committee
 - a) Supervisor's Designee (required), who will chair the HHR Committee
 - b) Technical expert/researcher/lead engineer
 - c) Occupational Safety and Health Division Representative (required)
 - d) Medical and Environmental Division Coordinator (required)
 - e) Others (determine with OSH Coordinator)
 - f) CSC representative

Chemical Process Hazard Review

John M. Hoffmann, Daniel C. Maser

A red circular graphic with a gradient, appearing as a semi-circle on the right side of the slide, partially overlapping the grey bar.

Chemical Process Hazard Review:

Chemical Process Hazard Review John M. Hoffmann, Daniel C. Maser, American Chemical Society. Meeting, 1985

Chemical Process Hazard Review Based on a Symposium Cosponsored by the Division of Chemical Health and Safety and the Industri8-1 John M. Hoffmann, 1985 Chemical Process Hazard Review , Based on a symposium sponsored by the

Division of Chemical Health and Safety and the Industrial Division of the National Safety Council at the 187th Meeting of the American Chemical Society, St. Louis, MO, April 8 - 13 1984 Hoffmann JM Ed, 1985 Chemical Process Hazard Review

John M. Hoffmann, Daniel C. Maser, 1985 Guidelines for Auditing Process Safety Management Systems CCPS (Center for Chemical Process Safety), 2010-09-16 A variety of approaches are given so the reader can select the methodology best suited. It discusses the fundamental skills, techniques, and tools of auditing and the characteristics of a good process safety management system. And since information needed for review in the audit may be scattered or undocumented, it offers suggestions on what to look for and where. Whether your company is large or small, whether you are experienced with auditing or just developing a system, consistent use of the techniques presented can significantly improve your audit and your process safety management.

Semiconductor Safety Handbook Richard A. Bolmen, 1998-12-31 Interwoven within our semiconductor technology development has been the development of technologies aimed at identifying, evaluating, and mitigating the environmental health and safety (EHS) risks and exposures associated with the manufacturing and packaging of integrated circuits. Driving and advancing these technologies have been international efforts by SEMI's Safety Division, the Semiconductor Safety Association (SSA), and the Semiconductor Industry Association (SIA). The purpose of the Semiconductor Safety Handbook is to provide a current, single source reference for many of the primary semiconductor EHS technologies and disciplines. To this end, the contributors have assembled a comprehensive text written by some of the leading experts in EHS in the semiconductor industry. This text had taken three years to complete and has involved tremendous effort and commitment by the authors. They have attempted to construct a reference manual that is comprehensive in its coverage of the technical aspects of each individual subject while at the same time addressing practical applications of each topic. The scope of this text from its inception was intended to address significantly more than what would typically be classified under the definition of safety. However, all of the chapters have a direct application to the protection and preservation of semiconductor employees, the surrounding communities, and the environment. This book is a hands-on reference to environmental health and safety issues critical to the semiconductor industry. It was also the author's intent to produce a text that provides a practical user's guide for semiconductor environmental health and safety practitioners, as well as those individuals responsible for operation, maintenance, and production in wafer fabrication facilities.

Revalidating Process Hazard Analyses Walter L. Frank, David K. Whittle, 2010-08-27 The foundation of any successful process safety program is a current set of process hazard analyses (PHAs) for each of its processes. Revalidating PHAs to keep them up to date and

applicable is a must This book is derived from the experience of many companies in the chemical and hydrocarbon processing industries and presents demonstrated concise and common sense approaches for a resource effective revalidation of PHAs It includes flowcharts checklists and worksheets that provide invaluable assistance to the revalidation process

Chemical Process Safety Roy E. Sanders,2011-08-30 Gives insight into eliminating specific classes of hazards while providing real case histories with valuable messages There are practical sections on mechanical integrity management of change and incident investigation programs along with a long list of helpful resources New chapter in this edition covers accidents involving compressors hoses and pumps Stay up to date on all the latest OSHA requirements including the OSHA required Management of Change Mechanical Integrity and Incident Investigation regulations Learn how to eliminate hazards in the design operation and maintenance of chemical process plants and petroleum refineries World renowned expert in process safety Roy Sanders shows you how to reduce risks in your plant Learn from the mistakes of others so that your plant doesn't suffer the same fate Save lives reduce loss by following the principles outlined in this must have text for process safety There is no other book like it *Handbook of Loss Prevention Engineering* Joel M. Haight,2013-03-19 Loss prevention engineering describes all activities intended to help organizations in any industry to prevent loss whether it be through injury fire explosion toxic release natural disaster terrorism or other security threats Compared to process safety which only focusses on preventing loss in the process industry this is a much broader field Here is the only one stop source for loss prevention principles policies practices programs and methodology presented from an engineering vantage point As such this handbook discusses the engineering needs for manufacturing construction mining defense health care transportation and quantification covering the topics to a depth that allows for their functional use while providing additional references should more information be required The reference nature of the book allows any engineers or other professionals in charge of safety concerns to find the information needed to complete their analysis project process or design **Guidelines for Safe Storage and Handling of Reactive Materials** CCPS (Center for Chemical Process Safety),2010-09-09 With new and growing interest in dealing with the hazards of reactive chemicals this book offers guidelines that can significantly reduce the risk or mitigate the severity of accidents associated with storing and handling reactive materials Necessary elements of a reliable system to prevent equipment or human failures that might lead to a reactive chemical incident are sound and responsible management policies together with a combination of superior siting design fabrication erection inspection monitoring maintenance operations and maintenance of facilities These Guidelines deal with all of these elements with emphasis on design considerations *Safety Science Abstracts Journal* ,1985 *Applications of HAZOP and What-If Safety Reviews to the Petroleum, Petrochemical and Chemical Industries* Dennis P. Nolan,1994-12-31 This publication is intended to provide guidance to HAZOP Hazard and Operability and What If review teams associated with the petroleum petrochemical and chemical industries It describes the nature responsibilities methods and documentation required in the performance of

such reviews This ensures the reviews are conducted in a timely effective and professional manner as may be prescribed by a company s Process Safety Management PSM Policy This book can be used as a practical reference to prepare the safety review requirements for these industries and their process safety management systems The safety of petroleum and chemical facilities is an important part of a company s operations Recent worldwide petrochemical safety regulations and a company s own process safety management policies would require that a process hazard analysis PHA review of its existing and proposed petroleum operations be accomplished The limits of hazardous substances cited by both the US Occupational Safety and Health Administration OSHA and the Environmental Protection Agency EPA regulations dictate the applications of process safety management elements at almost all of a company s facilities These reviews are intended to reduce the probability and or consequences of a major incident that would have a detrimental impact to the employees the public s well being onsite or offsite properties the environment and most important to a company itself its continued business operation and survival Process hazard analysis reviews are not intended to identify the minor slips trips or falls these are the responsibility of the company s general safety requirements and are well established The process hazard analysis is looking for the major incidents which have the potential for severe impacts HAZOP and What If reviews are two of the most common petroleum and chemical industries qualitative methods used to conduct process hazard analyses Up to 80% of a company s process hazard analyses may consist of HAZOP and What If reviews with the remainder 20% from checklist Fault Tree Analysis Event Tree Failure Mode and Effects Analysis etc An experienced review team can use the analysis to generate possible deviations from design construction modification and operating intent that define potential consequences These consequences can then be prevented and or mitigated by the application of the appropriate safeguards

Handbook of Industrial Chemistry and Biotechnology James A. Kent, 2013-01-13 Substantially revising and updating the classic reference in the field this handbook offers a valuable overview and myriad details on current chemical processes products and practices No other source offers as much data on the chemistry engineering economics and infrastructure of the industry The Handbook serves a spectrum of individuals from those who are directly involved in the chemical industry to others in related industries and activities It provides not only the underlying science and technology for important industry sectors but also broad coverage of critical supporting topics Industrial processes and products can be much enhanced through observing the tenets and applying the methodologies found in chapters on Green Engineering and Chemistry specifically biomass conversion Practical Catalysis and Environmental Measurements as well as expanded treatment of Safety chemistry plant security and Emergency Preparedness Understanding these factors allows them to be part of the total process and helps achieve optimum results in for example process development review and modification Important topics in the energy field namely nuclear coal natural gas and petroleum are covered in individual chapters Other new chapters include energy conversion energy storage emerging nanoscience and technology Updated sections include more material on biomass

conversion as well as three chapters covering biotechnology topics namely Industrial Biotechnology Industrial Enzymes and Industrial Production of Therapeutic Proteins **Risk Assessment** Georgi Popov, Bruce K. Lyon, Bruce D.

Hollcroft, 2016-06-03 Covers the fundamentals of risk assessment and emphasizes taking a practical approach in the application of the techniques Written as a primer for students and employed safety professionals covering the fundamentals of risk assessment and emphasizing a practical approach in the application of the techniques Each chapter is developed as a stand alone essay making it easier to cover a subject Includes interactive exercises links videos and downloadable risk assessment tools Addresses criteria prescribed by the Accreditation Board for Engineering and Technology ABET for safety programs **Pollution Abstracts** , 1997 [Guidelines for Performing Effective Pre-Startup Safety Reviews](#) CCPS (Center for Chemical Process Safety), 2011-11-30 This book provides guidance to those with responsibility for scheduling and executing a Pre Startup Safety Review PSSR It outlines a protocol and tool for use by project or turnaround teams to effectively and efficiently schedule and execute a PSSR Integrates PSSR throughout the project turnaround phases with a verification check at the traditional PSSR step Supports a right first time and check only once project philosophy to eliminate surprises Features how to checklists hazard assessment batch and continuous processes validation and documentation Includes a CD with PSSR checklists and PSSR management system examples Note CD ROM DVD and other supplementary materials are not included as part of eBook file **Encyclopedia of Chemical Processing and Design** , 1976

Advanced Safety Management Fred A. Manuele, 2014-03-26 Provides guidance to managers safety professionals educators and students on having operational risk management systems that meet the requirements of Z10 Emphasizes Management Leadership and Employee Involvement the most important section in Z10 with particular reference to contributions that employees can make A new provision was added to Z10 on Risk Assessment which along with Avoidance of Human Error is addressed Revised and expanded coverage of Management of Change and The Procurement Process New chapters cover Macro Thinking The Socio Technical Model Safety Professionals as Culture Change Agents Prevention through Design and A Primer on System Safety **Guidelines for Hazard Evaluation Procedures** CCPS (Center for Chemical Process Safety), 2011-09-23 Guidelines for Hazard Evaluation Procedures 3rd Edition keeps process engineers updated on the effective methodologies that process safety demands Almost 200 pages of worked examples are included to facilitate understanding References for further reading along with charts and diagrams that reflect the latest views and information make this a completely accessible work The revised and updated edition includes information not included in previous editions giving a comprehensive overview of this topic area **Guidelines for Process Safety Fundamentals in**

General Plant Operations American Institute of Chemical Engineers. Center for Chemical Process Safety, 1995-04-15 At last a book that covers safety procedures and standards with information that is rarely available outside of proprietary materials A comprehensive source for basic and essential operations and procedures in use in any facility the book offers

chemical operators and first line supervisors guidance in applying appropriate practices to prevent accidents and suggests which practices to avoid

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Table of Contents Chemical Process Hazard Review

1. Understanding the eBook Chemical Process Hazard Review
 - The Rise of Digital Reading Chemical Process Hazard Review
 - Advantages of eBooks Over Traditional Books
2. Identifying Chemical Process Hazard Review
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in a Chemical Process Hazard Review
 - User-Friendly Interface
4. Exploring eBook Recommendations from Chemical Process Hazard Review
 - Personalized Recommendations
 - Chemical Process Hazard Review User Reviews and Ratings

- Chemical Process Hazard Review and Bestseller Lists
- 5. Accessing Chemical Process Hazard Review Free and Paid eBooks
 - Chemical Process Hazard Review Public Domain eBooks
 - Chemical Process Hazard Review eBook Subscription Services
 - Chemical Process Hazard Review Budget-Friendly Options
- 6. Navigating Chemical Process Hazard Review eBook Formats
 - ePub, PDF, MOBI, and More
 - Chemical Process Hazard Review Compatibility with Devices
 - Chemical Process Hazard Review Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Chemical Process Hazard Review
 - Highlighting and Note-Taking Chemical Process Hazard Review
 - Interactive Elements Chemical Process Hazard Review
- 8. Staying Engaged with Chemical Process Hazard Review
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Chemical Process Hazard Review
- 9. Balancing eBooks and Physical Books Chemical Process Hazard Review
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Chemical Process Hazard Review
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Chemical Process Hazard Review
 - Setting Reading Goals Chemical Process Hazard Review
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Chemical Process Hazard Review
 - Fact-Checking eBook Content of Chemical Process Hazard Review
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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